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Technical Data Sheet

lyondellbasell

Icorene 5760

High Density Polyethylene LyondellBasell Industries Rotomolding

Product Description

ICORENE® 5760 is a high density polyethylene specifically developed for rotational moulding.

This grade is particularly suitable for use in kayaks and boat applications. It has very high stifness and scratch resistance combined with good processability.

General		
Additive	 UV Stabilizer 	
Features	Good ProcessabilityHigh Scratch Resistance	Ultra High StiffnessUV Resistant
Uses	 Water Sports Equipment 	
Appearance	 Natural Color 	Unspecified Color
Forms	Powder	
Processing Method	 Rotational Molding 	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.949 g/cm ³	0.949 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°c/2.16 Kg)	3.5 g/10 min	3.5 g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (ESCR)			ASTM D1693
122°f (50°c), 10% Igepal	45.0 hr	45.0 hr	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3340 psi	23.0 MPa	ASTM D638
Flexural Modulus	148000 psi	1020 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength	5.7 ft·lb/in ²	12 kJ/m²	ISO 179
Drop Impact Resistance ¹ (-4°f (-20°c))	4.61 in lb/mil	205 J/cm	Internal Method

Notes

¹ Based on ISO 6603

Notes

These are typical property values not to be construed as specification limits.